



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	845	2599	CYLINDER BLOCK ASSEMBLY	1		
2	17	37062	DOWEL, CYLINDER BLOCK TO	1		
3	17	37062	DOWEL, CYLINDER BLOCK TO	2		
4	19	37063	WELCH PLUG, CAMSHAFT BEA	1		
5	22	37065	PLUG, OIL PASSAGE HOLE - Cy	2		
6	10	37069	SCREW, MAIN BEARING CAP T	10		
7	12	37068	WASHER, MAIN BEARING CAP	10		
8	23	37067	SPACER, MAIN BEARING CAP	10		
9		37110	GAUGE, OIL LEVEL (DIP STICK)	1		
10	23	37111	SLEEVE, OIL LEVEL GAUGE - CYL	1		
11	27	37128	GASKET, OIL PUMP	1	(Part of 27-37073A1)	
12	10	37130	SCREW, OIL PUMP TO CYLINDE	3		
13	12	37129	WASHER, OIL PUMP SCREW	3		
14		37124	OIL PUMP ASSEMBLY	1		
15		37126	SHAFT, OIL PUMP	1		
16	23	37127	BUSHING, OIL PUMP SHAFT	1		
17	10	37130	SCREW, OIL PUMP CLAMPING	4		
18	12	37129	WASHER, OIL PUMP CLAMPING	4		
19		37131	GUIDE, OIL PRESSURE RELEA	1		
20	24	37132	SPRING, TENSION - OIL PRESE	1		
21	30	37133	BALL, OIL PRESSURE RELEASI	1		
22		37134	RETAINER, OIL PRESSURE RE	1		
23		37109	OIL PAN	1		
24	27	37098	GASKET SET, OIL PAN	1		
25	22	37106	PLUG, DRAIN - OIL PAN	1		
26	27	37105	GASKET, OIL PAN DRAIN PLUG	1	(Part of 27-37073A1)	
27	10	37107	SCREW, OIL PAN TO CYLINDER	14		
28	12	37108	WASHER, OIL PAN SCREW	14		
29		38463	OIL FILTER	1		
30		37125	ADAPTOR, OIL FILTER TO CYLIN	1		
31	54	34764	EYE, LIFTING - CYLINDER BLOCK	1		
32	10	38563	SCREW, LIFTING EYE TO CYLIN	1		
33	13	26993	LOCKWASHER, LIFTING EYE SCF	1		
34	38	38876	SERIAL PLATE, CYLINDER BLOC	1		
35	17	37082	RIVET, SERIAL PLATE TO CYLINI	2		
36		38550A	COVER ASSEMBLY, TIMING	1		
37	26	38517	OIL SEAL, TIMING COVER	1		
38	27	37073	GASKET, TIMING COVER	1	(Part of 27-37073A1)	
39	10	38521	SCREW, TIMING COVER TO CYLI	10		
40	13	26992	LOCKWASHER, TIMING COVER	10		
41	54	22261	CLIP, TIMING COVER SCREW	1		